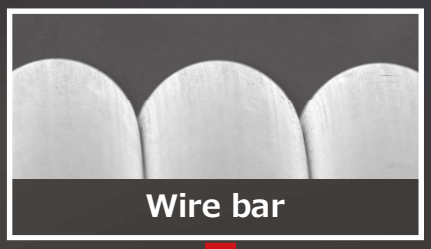
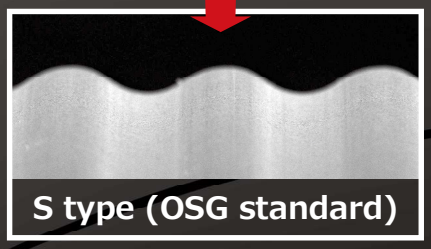
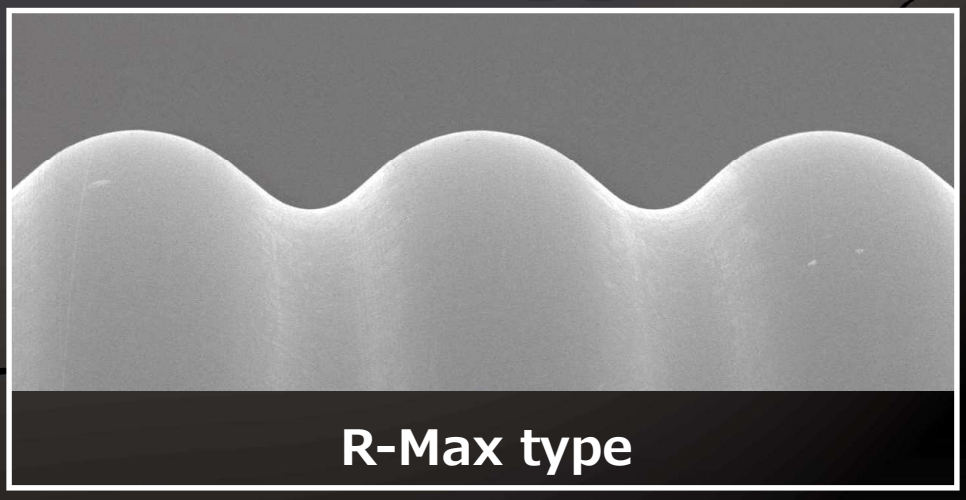
D-Bar

R-Max type







【S type features】
・Free from wire cut or wire displacement.
・Less likely to clog and cleans up easier.
・Excellent coating liquid leveling property.

【R-Max type features】
・Reduced initial wear speed.
・Reduction of scratches.
※R-Max(round) is 3 to 4 times that of the standard type round.

R-Max type lineup

WB	Pocket area per 1mm (㎟)	S形	Pocket area per 1mm (㎟)	R-Max形	Pocket area per 1mm (㎟)
#2	0.0055	P0.1H11S	0.0057	P0.1H13RS	0.0052
#3	0.0082	P0.1H17S	0.0080	P0.1H20RS	0.0082
#4	0.0109	P0.15H22S	0.0110	P0.15H24RS	0.0109
#5	0.0136	P0.2H24S	0.0130	P0.2H35RS	0.0135
#6	0.0164	P0.25H29S	0.0162	P0.25H39RS	0.0159
#8	0.0218	P0.25H49S	0.0226	P0.25H54RS	0.0218
#9	0.0245	P0.25H50S	0.0246	P0.25H64RS	0.0245
#10	0.0273	P0.25H55S	0.0268	P0.25H66RS	0.0273
#12	0.0327	P0.35H65S	0.0325	P0.35H85RS	0.0327
#14	0.0382	P0.4H79S	0.0398	P0.4H98RS	0.0382
#24	0.0654	P0.6H126S	0.0650	P0.6H160RS	0.0644
#28	0.0763	P0.75H156S	0.0777	P0.7H189RS	0.0751
#31	0.0845	P0.8H166S	0.0853	P0.8H220RS	0.0858
#34	0.0927	-	-	P0.9H247RS	0.0933
#39	0.1063	P1.0H211S	0.1065	P1.0H279RS	0.1073
#42	0.1145	-	-	P1.1H305RS	0.1144
#48	0.1308	-	-	P1.25H321RS	0.1300
#56	0.1526	-	-	P1.5H396RS	0.1533

※ D-Bar groove specification table is created based on pocket area per 1mm (mm²).
※ The pocket area per 1mm (mm²) of our D-Bar is the measurement data of a test piece manufactured with a material diameter of φ10.
※ The pocket area per 1mm (mm²) is manufactured and selected based on wire bar pocket area.
※ New specifications are also planned.

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